THERMOPLASTIC PVC GRADES

Westlake Vinnolit

®Vinnolit Grade	Type	Copolymer	K-Value	Rigid PVC Extrusion							Flexible PVC Extrusion					Calen-dering		Injection Moulding		LVT		High Performance Applications					
				Windows	Films	Pipes	Sheets	Foam	Technical Profiles	Blowmoulded Components	Flexible PVC and TPE gaskets	Cables	Tubes	Films	Technical Profiles	Rigid	Flexible	Rigid	Flexible	Rigid core	Flexible	Impact Modifier	Antiblocking, Matting and Texturing	Low Migration	Antistatic Agents	Flexible high Tempe-rature Applications	Record Compounds
S 3160	S-PVC		60		●		●	●	●	○						●		○	○	●	●						
S 3265	S-PVC		65	●		●	●		●											●	●						
S 3268	S-PVC		68	●		●			○											○	●						
S 3368	S-PVC		68	●		●			○											○	●						
S 4170	S-PVC		70								●	●	●	●	●		●		●		○						
S 4170 AOF	S-PVC		70								●	●	●	●	●		●		●								
S 80	S-PVC		80								●	●	●	●	●		●		●							●	
S 100	S-PVC		99								●	●	●	●	●	○	●		●				●			●	
E 2059	E-PVC		59		●											●		○							○		
E 2169	E-PVC		69								○			○	●		●		○						○		
E 2178	E-PVC		78													●											
S 3250/13	Copo	13% VAC	50		●		○									●				●	●						●
S 3157/11	Copo	11% VAC	57		●		○									●				●	●						○
K 221	Speciality		*		●	○	○		●	●	○	○	○	●	●	●	●	●	●				●				
C 100 V	Speciality		*		○	○	○		●	●	○	○	○	●	●	●	●	○	○				●				
K 240	Speciality		*		●				○		●	●	●	●	●	●	●	○	○				●				
K 704	Graft-Copo	50% ACR	*	●	○	●	○	○	●							○		●				●		●			
K 707 E	Graft-Copo	50% ACR	*	●	○	●	○	○	●		○		○	○	○	○	●	●	○			●		●			
VK 710	Graft-Copo	50% ACR	*		●				○		●		○	○	○	○	●		○			●		●		●	
																						Recommended			Potential		

Copo = statistical Copolymer, Graftcopo = Graft Copolymer

* Exact K-value can not be accuratly determined

Update: July 2025